DEC 485 GYPSUM FILLERJOINTING MATERIAL FOR GYPSUM PLASTERBOARDS



DESCRIPTION

DEC 485 GYPSUM FILLER is a type 3B gypsum based joint compound for joint filling by hand, using joint tape. It is suitable for all types of gypsum plasterboards and gypsum

fiberboards. It is also applicable for fixing small damages of the boards surfaces. It is also suitable for fixing small damages caused by transportation and installation of the plasterboards.

SUBSTRATE PREPARATION

The joints must be clean and dry. The installation of the plasterboards must be completed and their stability should be ensured.

PREPARATION METHODS

In a clean container add 3.7 lt of clean water and gradually empty the content of the 5kg bag . Stir the mixture in order to obtain uniform, lump- free paste.

APPLICATION

In case of single layer plasterboard assembly:

- fill in the joints,
- afterwards insert joint tape,
- finally apply on the tape again a fresh layer of DEC 485 GYPSUM FILLER.

In case of double layer plasterboard assembly:

- fill in the joints on the first layer of plasterboards only with DEC 485 GYPSUM FILLER,
- then fill in the second layer plasterboards joints
- afterwards insert joint tape,
- finally apply on the tape again a fresh layer of DEC 485 GYPSUM FILLER.

NOT RECOMMENDED

- Application of the product in ambient temperatures below +5°C reduces the strength of adhesion.
- If large linear strain is expected.

CONSUMPTION

Approximately $0.3-0.8 \text{ kg/m}^2$, depending on the thickness of the gypsum board and the joint.

PACKAGING - STORAGE

Bags of 5 kg. Store in dry places up to 6 months from the date of the production.

TECHNICAL CHARACTERISTICS	UNITS	STANDARD	VALUE
Setting time	(min)		60±10
Strength of adhesion	(MPa)		≥0.25
Reaction to fire			A1
Bending strength,	(MPa)		NPD
Subtlety – content of particles over 200 μm	(%)		<0.4

Note: The measurements were taken in laboratory environment under a temperature of +23°C, Relative humidity 50 % and without ventilation. It is possible for them to vary depending on the conditions prevailing at the worksite, such as temperature, humidity, ventilation, absorbability of the substrate.

The technical information and instructions contained in the present brochure and referring to the application and end use of Thrakon products are based on the up to now know-how and experience of the Company with regards to the products and are provided in good faith as long as such products are stored, used and applied as per Thrakon recommendations. Due to the inability, on our part, to directly inspect the conditions prevailing at the worksite as well as the application procedures of the product, the Company does not provide any guarantee with regards to the adequacy of its products for specific purpose while the Company shall not bear any legal responsibility based on the information stated in the present brochure or any other written, oral, or otherwise provided recommendations and instructions. The users of the products are advised to perform a limited surface testing of the products adequacy for the eventual application and use intentions. Thrakon reserves the right to modify the features of its products without prior notification. All orders shall be approved only following acceptance of the above and under the eventual Commercial Policy terms of the Company. The issuance of the present brochure voids any prior version.